## § 63.129

- (1) The owner or operator shall prepare, as part of the Notification of Compliance Status required §63.152(b) of this subpart, a design evaluation that shall document that the control device being used achieves the required control efficiency during reasonably expected maximum loading conditions. This documentation is to include a description of the gas stream which enters the control device, including flow and organic HAP content, and the information specified in paragraphs (h)(1)(i) through (h)(1)(v) of this section, as applicable.
- (i) If the control device receives vapors, gases, or liquids, other than fuels, from emission points other than transfer racks subject to this subpart, the efficiency demonstration is to include consideration of all vapors, gases, and liquids, other than fuels, received by the control device.
- (ii) If an enclosed combustion device with a minimum residence time of 0.5 seconds and a minimum temperature of 760 degrees Celsius is used to meet the 98-percent emission reduction requirement, documentation that those conditions exist is sufficient to meet the requirements of paragraph (h)(1) of this section.
- (iii) Except as provided in paragraph (h)(l)(ii) of this section, for thermal incinerators, the design evaluation shall include the autoignition temperature of the organic HAP, the flow rate of the organic HAP emission stream, the combustion temperature, and the residence time at the combustion temperature.
- (iv) For carbon adsorbers, the design evaluation shall include the affinity of the organic HAP vapors for carbon, the amount of carbon in each bed, the number of beds, the humidity of the feed gases, the temperature of the feed gases, the flow rate of the organic HAP emission stream, the desorption schedule, the regeneration stream pressure or temperature, and the flow rate of the regeneration stream. For vacuum desorption, pressure drop shall be included.
- (v) For condensers, the design evaluation shall include the final temperature of the organic HAP vapors, the type of condenser, and the design flow

- rate of the organic HAP emission stream.
- (2) The owner or operator shall submit, as part of the Notification of Compliance Status required by §63.152(b) of this subpart, the operating range for each monitoring parameter identified for each control device. The specified operating range shall represent the conditions for which the control device can achieve the 98-percent-or-greater emission reduction required by §63.126(b)(1) of this subpart.
- (3) The owner or operator shall monitor the parameters specified in the Notification of Compliance Status required in §63.152(b) of this subpart or operating permit and shall operate and maintain the control device such that the monitored parameters remain within the ranges specified in the Notification of Compliance Status, except as provided in §863.152(c) and 63.152(f) of this subpart.

[59 FR 19468, Apr. 22, 1994, as amended at 61 FR 64576, Dec. 5, 1996; 62 FR 2750, Jan. 17, 1997; 66 FR 6932, Jan. 22, 2001]

## § 63.129 Transfer operations provisions—reporting and recordkeeping for performance tests and notification of compliance status.

- (a) Each owner or operator of a Group 1 transfer rack shall:
- (1) Keep an up-to-date, readily accessible record of the data specified in paragraphs (a)(4) through (a)(8) of this section, as applicable.
- (2) Include the data specified in paragraphs (a)(4) through (a)(7) of this section in the Notification of Compliance Status report as specified in §63.152(b) of this subpart.
- (3) If any subsequent performance tests are conducted after the Notification of Compliance Status has been submitted, report the data in paragraphs (a)(4) through (a)(7) of this section in the next Periodic Report as specified in §63.152(c) of this subpart.
- (4) Record and report the following when using a control device other than a flare to achieve a 98 weight percent reduction in total organic HAP or a total organic HAP concentration of 20 parts per million by volume, as specified in §63.126(b)(1) of this subpart:

(i) The parameter monitoring results for thermal incinerators, catalytic incinerators, boilers or process heaters, absorbers, condensers, or carbon adsorbers specified in table 7 of this subpart, recorded during the performance test, and averaged over the time period of the performance testing.

(ii) The percent reduction of total organic HAP or TOC achieved by the control device determined as specified in §63.128(a) of this subpart, or the concentration of total organic HAP or TOC (parts per million by volume, by compound) determined as specified in §63.128(a) of this subpart at the outlet of the control device. For combustion devices, the concentration shall be reported on a dry basis corrected to 3 percent oxygen.

(iii) The parameters shall be recorded at least every 15 minutes.

- (iv) For a boiler or process heater, a description of the location at which the vent stream is introduced into the boiler or process heater.
- (5) Record and report the following when using a flare to comply with §63.126(b)(2) of this subpart:
- (i) Flare design (i.e., steam-assisted, air-assisted, or non-assisted);
- (ii) All visible emission readings, heat content determinations, flow rate measurements, and exit velocity determinations made during the compliance determination required by §63.128(b) of this subpart; and
- (iii) All periods during the compliance determination when the pilot flame is absent.
- (6) Record and report the following when using a scrubber following a combustion device to control a halogenated vent stream, as specified in §63.126(d) of this subpart:
- (i) The percent reduction or scrubber outlet mass emission rate of total hydrogen halides and halogens determined according to the procedures in §63.128(d) of this subpart;
- (ii) The parameter monitoring results for scrubbers specified in table 7 of this subpart, and averaged over the time period of the performance test; and

(iii) The parameters shall be recorded at least every 15 minutes.

(7) Record and report the halogen concentration in the vent stream determined according to the procedures

as specified in  $\S 63.128(d)$  of this subpart.

- (8) Report that the emission stream is being routed to a fuel gas system or a process, when complying using §63.126(b)(4).
- (b) If an owner or operator requests approval to use a control device other than those listed in table 7 of this subpart or to monitor a parameter other than those specified in table 7 of this subpart, the owner or operator shall submit a description of planned reporting and recordkeeping procedures as required under §63.151(f) or §63.152(e) of this subpart. The Administrator will specify appropriate reporting and recordkeeping requirements as part of the review of the permit application or by other appropriate means.
- (c) For each parameter monitored according to table 7 of this subpart or paragraph (b) of this section, the owner or operator shall establish a range for the parameter that indicates proper operation of the control device. In order to establish the range, the information required in §63.152(b)(2) of this subpart shall be submitted in the Notification of Compliance Status or the operating permit application or amendment.
- (d) Each owner or operator shall maintain a record describing in detail the vent system used to vent each affected transfer vent stream to a control device. This document shall list all valves and vent pipes that could vent the stream to the atmosphere, thereby by-passing the control device; identify which valves are secured by car-seals or lock-and-key type configurations; and indicate the position (open or closed) of those valves which have carseals. Equipment leaks such as low leg drains, high point bleeds, analyzer vents, open-ended valves or lines, and pressure relief valves needed for safety purposes are not subject to this paragraph.
- (e) An owner or operator meeting the requirements of §63.128(h) of this subpart shall submit, as part of the Notification of Compliance Status required by §63.152(b) of this subpart, the information specified in §63.128(h)(1) of this subpart.

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(f) An owner or operator meeting the requirements of §63.128(h) of this subpart shall submit, as part of the Notification of Compliance Status required by §63.152(b) of this subpart, the operating range for each monitoring parameter identified for each control device

[59 FR 19468, Apr. 22, 1994, as amended at 61 FR 64576, Dec. 5, 1996; 62 FR 2750, Jan. 17, 1997; 64 FR 20191, Apr. 26, 1999]

## § 63.130 Transfer operations provisions—periodic recordkeeping and reporting.

- (a) Each owner or operator using a control device to comply with  $\S 63.126(b)(1)$  or (b)(2) of this subpart shall keep the following up-to-date, readily accessible records:
- (1) While the transfer vent stream is being vented to the control device, continuous records of the equipment operating parameters specified to be monitored under §63.127 of this subpart, and listed in table 7 of this subpart or specified by the Administrator in accordance with §863.127(c) and 63.129(b). For flares, the hourly records and records of pilot flame outages specified in table 7 shall be maintained in place of continuous records.
- (2) Records of the daily average value of each monitored parameter for each operating day determined according to the procedures specified in §63.152(f), except as provided in paragraphs (a)(2)(i) through (a)(2)(iii) of this section.
- (i) For flares, records of the times and duration of all periods during which the pilot flame is absent shall be kept rather than daily averages.
- (ii) If carbon adsorber regeneration stream flow and carbon bed regeneration temperature are monitored, the records specified in table 7 of this subpart shall be kept instead of the daily averages.
- (iii) Records of the duration of all periods when the vent stream is diverted through by-pass lines shall be kept rather than daily averages.
- (3) For boilers or process heaters, records of any changes in the location at which the vent stream is introduced into the flame zone as required under the reduction of total organic HAP

emissions in  $\S63.126(b)(1)$  of this subpart.

- (b) If a vapor collection system containing valves that could divert the emission stream away from the control device is used, each owner or operator of a Group 1 transfer rack subject to the provisions of §63.127(d) of this subpart shall keep up-to-date, readily accessible records of:
- (1) Hourly records of whether the flow indicator specified under §63.127(d)(1) was operating and whether a diversion was detected at any time during the hour, as well as records of the times of all periods when the vent stream is diverted from the control device or the flow indicator is not operating.
- (2) Where a seal mechanism is used to comply with §63.127(d)(2), hourly records of flow are not required. In such cases, the owner or operator shall record that the monthly visual inspection of the seals or closure mechanisms has been done, and shall record the occurrence of all periods when the seal mechanism is broken, the by-pass line valve position has changed, or the key for a lock-and-key type lock has been checked out, and records of any carseal that has broken, as listed in table 7 of this subpart.
- (c) Each owner or operator of a Group 1 transfer rack who uses a flare to comply with §63.126(b)(2) of this subpart shall keep up-to-date, readily accessible records of the flare pilot flame monitoring specified under §63.127(a)(2) of this subpart.
- (d) Each owner or operator of a transfer rack subject to the requirements of §63.126 of this subpart shall submit to the Administrator Periodic Reports of the following information according to the schedule in §63.152(c) of this subpart:
- (1) Reports of daily average values of monitored parameters for all operating days when the daily average values were outside the range established in the Notification of Compliance Status or operating permit.
- (2) Reports of the duration of periods when monitoring data are not collected for each excursion caused by insufficient monitoring data as defined in §63.152(c)(2)(ii)(A) of this subpart.